



ZETTEX

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TECHNICAL DATA SHEET

D3 Wood Adhesive

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Product description

Zettex D3 is a universal solvent-free, water-resistant ready-to-use wood adhesive for interior and exterior applications.

Material

PVAC

Advantages

- Water-resistant
- Suffices with regard to Watt 91
- Universal use for construction and surface adhesion.
- Apply with a brush, adhesive comb, adhesive roller or glue gun (pressure vessel)
- Pressing with gluing clamps, hot and cold pressing
- Environmentally friendly and cost-saving with a wide range of packaging.
- Can be painted over

Application instructions

Zettex D3 is suitable for all kinds of construction joints such as dowels, tongues, swallow tails and pin and hole joints. Zettex D3 is also for example suitable for assembly adhesion, facade boards, doors, ladders and garden furniture. Zettex D3 wood adhesive is also suitable for gluing applications in bathrooms and kitchens.

Zettex wood adhesives are suitable for gluing a wide range of woods. Examples include hard, soft and exotic wood types. The wood adhesives also glue veneer and hard synthetic boards, chipboard, plywood, MDF, hardboard and many more wood materials. A condition for gluing is that at least one of either surface is porous.

Both sides of the surface must be dry and free of dust and grease. The adhesive must be briefly stirred beforehand, after which the adhesive is evenly spread on one side with for example a brush, adhesive comb, adhesive roller or glue gun. If both sides are porous apply the adhesive on both sides. Adhesive can be diluted 3% with water. Immediately remove wet glue residues with Zettex Profireinger. Hardened glue residues can be mechanically removed.

Available forms

- Bottle 250 g
- Bottle 750 g
- Bucket 2.5 kg
- Bucket 5 kg
- Bucket 10 kg
- Bucket 25 kg
- IBC 1100 kg

Safety recommendations

This technical information does not contain an MSDS (Material Safety Data Sheet). You must first fully read the MSDS before using this product.

Shelf life

Do not expose to extreme temperatures. 12 months in unopened packaging. Store at temperatures between 5°C and 25°C and in a dry environment.

Properties	Specifications
Basis	PVAC
Solid substance content	52%
Specific gravity	+ - 1.1 g/cm ³
pH Value 25 °C	3
Min. Processing temperature	+10 °C
Colour original	White
Colour dry	Transparent
Odour	Odourless
Components number	1
Temperature resistance	-20 to 70 degrees
Frost resistance	According to NEN-EN 204 D3
Open time	Maximum of 10 minutes
Amount required	Approximately 125-250 g/m ²
Shear strength	110 kg/cm ²